SAFETY DATA SHEET

ACRYLIC LIQUID FILLER COMPONENT "A" AND "B"



SECTION I - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Acrylic Liquid Filler Component "A" and "B" (10:1 Mix Ratio)

PRODUCT USE: Two Component Liquid Filler for repairing thermoplastics and other composite fractures.

SUPPLIER: Multi-Tech Products Corporation

41519 Cherry Street Murrieta, CA 92562 USA Tel. 1-951-834-9066

EMERGENCY: CHEMTREC Tel. 800.424-9300. 703-527-3887 (International)

EMERGENCY: (8am-430pm Mon-Fri) 800-218-2066

SECTION 2 - HAZARDS IDENTIFICATION

GHS CLASSIFICATION:

Environmental Physical Health Acute Toxicity: Category 4 Acute Toxicity Category 3 Flammable Liquid: Category 2 Skin Irritation Category 2 Chronic Toxicity Category 4 Skin Sensitization: Category 1 Category 2 Eye:

GHS LABEL:





Signal Word: Danger WHMIS CLASSIFICATION: CLASS B, DIVISION 2
CONTROLLED PRODUCT CLASS D, DIVISION 2B

Hazard Statements

H225 - Highly flammable liquid and vapor

H317 - May cause an allergic skin reaction

H312 - Harmful in contact with skin

H335 - May cause respiratory irritation

H315 - Causes skin irritation

Precautionary Statements

P262: Do not get in eyes, on skin, or on clothing

P260 - Do not breathe vapor

P271 - Use only outdoors or in a well-ventilated area

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

 Component "A" (Filler Resin)
 CAS#
 EINECS # Pre-registration Number
 REACH Pre-registration Number
 CONCENTRATION % by Weight

 Methyl Methacrylate Monomer (MMA),* Stabilized Component "B" (Hardener)
 80-62-6
 201-297-1
 05-2116297731-37-0000
 40 - 65

 Benzoyl Peroxide (BPO)*
 94-36-0
 202-327-6
 05-2116297715-31-0000
 <15%</td>

Constituents of this filler resin components are listed on the TSCA inventory of chemical substances maintained with US EPA, or are exempt from that listing. *Indicates chemical is subject to reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40CFR372). # indicates chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.

SECTION 4 - FIRST AID MEASURES

Contact with eyes: Flush eyes immediately with plenty of water for 15 minutes, seek medical advice immediately.

Skin contact:
Inhalation:
Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice.
Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice.
Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.

SECTION 5 - FIREFIGHTING MEASURES

Suitable Extinguishing Media: Dry chemical powder, carbon dioxide gas, foam, Halon, water fog HMIS NFPA 0-Minimal Unsuitable Extinguishing Media: Water spray or stream. 1-Slight Health 2 2 **Exposure Hazards:** Inhalation and dermal contact Flammability 3 3 2-Moderate Combustion Products: Oxides of carbon, oxides of nitrogen, hydrogen chloride Reactivity 2 2 3-Serious hydrocarbons, acrid smoke and gases 4-Severe

Protection for Firefighters: Self-contained breathing apparatus or full-face positive pressure air-supply masks.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal precautions: Keep away from heat, sparks and open flame

Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment.

Prevent contact with skin or eyes (see section 8).

Environmental Precautions: Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course.

Methods for Cleaning up: Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools.

Transfer to a closable vessel (Metal or polyethylene [PE]

SECTION 7 - HANDLING AND STORAGE

Handling: Avoid breathing vapor; avoid contact with eyes, skin and clothing.

Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods.

Do not eat, drink or smoke while handling.

Storage: Store between 50°-90°F (10°-32°C). Store in ventilated room or shade away from direct sunlight. Keep container tightly closed when not in use. Keep away from ignition sources and incompatible materials. Follow all precautionary information on container label and product literature.

SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION

 EXPOSURE LIMITS:
 Component Methyl Methacrylate Mon. Benzoyl Peroxide
 ACGIH TLV ACGIH STEL OSHA PEL OSHA STEL OSHA STEL

Engineering Controls: Use local exhaust as needed.

Monitoring: Maintain breathing zone airborne concentrations below exposure limits.

Personal Protective Equipment (PPE):

Eye Protection: Avoid contact with eyes, wear splash proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields,

Skin Protection: Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion.

Use of solvent-resistant gloves (nitrile) or solvent-resistant barrier cream should provide adequate protection when normal adhesive

application practices and procedures are used for making cosmetic and structural bonds.

Respiratory Protection: Use in a well-ventilated room. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone

and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached.

When limits approached, use respiratory protection equipment.

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SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

"A" 0.75 ppm: MMA, "B" Slight A" - Clear/White translucent color liquid, "B" - Clear low viscosity liquid Odor Threshold: Appearance:

Odor: "A" - Strong Solvent Odor, "B" - Mild Active Oxygen Content: <1 %

"A" - > 1.0, "B" - <1 (BUAC = 1) pH: Not Applicable **Evaporation Rate: Boiling Point:** "A" 100.5 °C (212.9 °F) Based on first boiling component: MMA Flammability: "A" - Category 2, "B" - Category 4 Flammability Limits: "B" Decomposes LEL: "A" - 1.6% based on MMA

Flash Point: "A" 11.5° (52.7°F) T.C.C. based on MMA, "B" 84°C (184°F) for BPO

UEL: "A" - 12.5% based on MMA Specific Gravity: "A" 1.03 @23°C (73°F) "B" 1.160 @23°C (73°F) LEL & UEL: "B" - Not Established

Solubility: "A" - Slight in Water (MMA, MAA), "B" - Insoluble in Water

"A" 421°C (789.8°F): MMA, "B": Not Established "A" - Not Applicable, "B" - 110°C (230°F) Auto-ignition Temperature: Vapor Pressure: "A" 29 mm Hg @ 20°C (68°F); MMA **Decomposition Temperature:**

VOC Content: "A" - < 50 g/I mixed, "B" - None Vapor Density: "A" - >3 (Air = 1), "B" - N/E

SECTION 10 - STABILITY AND REACTIVITY

Stability: Stable, unless heated

Hazardous decomposition products: None in normal use. Oxides of carbon, oxides of nitrogen, hydrogen chloride, hydrocarbons,

acrid smoke and gases upon combustion.

Conditions to avoid: Keep away from direct sunlight, heat, sparks, open flame and other ignition sources.

Incompatible Materials: Reducing and oxidizing agents and metal contaminants

SECTION 11 - TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Inhalation, Eye and Skin Contact

Acute symptoms and effects:

Inhalation: Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages.

Eye Contact: Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid.

Skin Contact: Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.

Ingestion: May cause nausea, vomiting, diarrhea and mental sluggishness.

Chronic (long-term) effects: None known to humans

Toxicity: LD₅₀ LC₅₀ **Target Organs** Methyl Methacrylate Monomer (MMA) Oral: 7900 mg/kg (rat), Dermal: >35000 mg/kg (rabbit) Inhalation: 3 hrs. 7093 PPM (rat) STOT SE3

Oral: 2 mg/l 96 hours (guppy) Benzoyl Peroxide Oral: 6400 mg/kg (rat)

Sensitization to Product Synergistic Products Reproductive Effects **Teratogenicity** Mutagenicity **Embryotyxicity** Not Established Not Established Not Established Not Established Not Established Not Established

SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity: None known

Mobility: In normal use, emission of volatile organic compounds (VOC's) to the air takes place, typically at a rate of <50 g/l

Degradability: Not Established BioAccumulation: Not Established

SECTION 13 - WASTE DISPOSAL CONSIDERATIONS

Follow local and national regulations. Consult local disposal expert

SECTION 14 - TRANSPORT INFORMATION

Proper Shipping Name: Paint Hazard Class: **EXCEPTION** for Ground Shipping 3

Secondary Risk: DOT Limited Quantity: Up to 5L per inner packaging, 30 kg gross weight per package. Check carrier rules. None Identification Number: UN 1263

Packing Group: PG II Label Required: Class 3 Flammable Liquid

Marine Pollutant: NO TDG CLASS: FLAMMABLE LIQUID 3 SHIPPING NAME:

UN NUMBER/PACKING GROUP: UN 1263 PG II

SECTION 15 - REGULATORY INFORMATION

Ingredient Listings: USA TSCA, Europe EINECS, Canada DSL, Australia Precautionary Label Information: Highly Flammable, Harmful

Symbols: F, Xi AICS, Korea ECL/TCCL, Japan MITI (ENCS)

Risk Phrases: R-11 Highly Flammable

R-36/37/38 Irritating to eyes, respiratory system and skin

R-43 May cause sensitization by skin contact.

Safety Phrases: S-2 Keep out of reach of children S-26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice S-36/37/39 Wear suitable protective clothing, gloves and eye/face protection

S-3 Keep in a cool place S-7 Keep container tightly closed S-46 If swallowed, seek medical advice immediately and show this container or label

TDG INFORMATION

S-24/25 Avoid contact with skin and eyes.

SECTION 16 - OTHER INFORMATION

Specification Information: Department issuing data sheet: Safety, Health & Environmental All ingredients are compliant with the requirements of the European E-mail address orders@multitechproducts.com Directive on RoHS (Restriction of Hazardous Substances).

Training necessary: Yes, training in practices and procedures contained in product literature.

SDS Update: 09/18/2018 GHS update.

Intended Use of Product: Repair filling of Plastics & Composites. Product converts to film when used as lacquer at final skim-coat protective layer.

This product is for use by skilled individuals at their own risk. The information herein is based on data considered accurate based on current state of knowledge and individual experience. No warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.